

Technical Datasheet

9⁵/₈ in 53.5 lb/ft TX28-110 (UNS N08028, 110 ksi)

Clearance: Standard Bevel: 45°

PIPE BODY CHARACTERISTICS

Nominal OD	9.625 in
Nominal ID	8.535 in
Min. Yield Strength	110 ksi
Min. Compression Yield Strength (80% anisotropy ratio)	88 ksi
Nominal Wall Thickness	0.545 in
Minimum Wall Thickness	90 %
Drift	8.500 in

CONNECTION PROPERTIES

Coupling OD (nominal)	10.610 in
Coupling ID (nominal)	8.547 in
Make-up Loss	5.487 in
Coupling Length	12.795 in
Tension Efficiency	100 % of pipe
Compression Efficiency	100 % of pipe
Internal Pressure Efficiency	100 % of pipe
External Pressure Efficiency	100 % of pipe

CONNECTION PERFORMANCE

Tensile Yield Load	1 710 klb
Compression Yield Load	1 368 klb
Internal Yield Pressure	11 210 psi
External Pressure Resistance	7 950 psi
Max. Bending with Sealability	30 °/100 ft
Max. Structural Bending	47 °/100 ft
Max. Load on Coupling Face	991 klb

TORQUE VALUES

Minimum Make-up torque	34 640 ft·lb
Optimum Make-up torque	38 490 ft·lb
Maximum Make-up torque	42 340 ft·lb
Minimum Shoulder Torque	1 930 ft·lb
Maximum Shoulder Torque	26 940 ft·lb
Maximum Operational Torque	44 270 ft·lb

Box end finish: Cu-Plating Pin end finish: SS shot peening Lubrication: API-Modified

